5





## CLAIMS

1. A nematic liquid crystal composition comprising a liquid crystal component A composed of one, or two or more kinds of compounds represented by one, two, or three or more general formulas selected from the general formulas (I-1) to (I-5):

(I-1)
$$R^{\frac{1}{4}} - K^{\frac{1}{4}} - K^{\frac{1}{$$

(wherein one, or two or more CH groups, which are present in a naphthalene-2,6-diyl ring, may be substituted with a N group,

one, or two or more  $-CH_2-$  groups, which are present in a decahydronaphthalene-2,6-diyl ring, may be substituted with -  $CF_2-$ , one, or two or more  $-CH_2 CH_2-$  groups, which are present in said ring, may be substituted with -

15

25





CH<sub>2</sub>O-, -CH=CH-, -CH=CF-, -CF=CF-, -CH=N- or -CF=N-, one, or two or more >CH-CH<sub>2</sub>-groups, which are present in said ring, may be substituted with >CH-O-, >C=CH-, >C=CF-, >C=N- or >N-CH<sub>2</sub>-, a >CH-CH< group, which is present in the ring, may be substituted with >CH-CF<, >CF-CF< or >C=C<, and at least one C in said non-substituted or substituted ring may be substituted with Si;

R<sup>1</sup> each independently represents an alkyl group having 1 to 10 carbon atoms or an alkenyl group having 2 to 10 carbon atoms, said alkyl or alkenyl group can have one, or two or more F, Cl, CN, CH<sub>3</sub> or CF<sub>3</sub> as a non-substituent or substituent group, and one, or two or more CH<sub>2</sub> group, which are present in said alkyl or alkenyl group, may be substituted with O, CO or COO, while O atoms do not bond with each other directly;

 $Q^1$  each independently represents F, Cl, CF<sub>3</sub>, OCF<sub>2</sub>H, OCFH<sub>2</sub>, NCS, or CN;

 $X^1$  to  $X^3$  each independently represents H, F, Cl, CF3, OCF3, or CN;

W<sup>1</sup> to W<sup>6</sup> each independently represents H, F, Cl, CF<sub>3</sub>, 20 OCF<sub>3</sub>, or CN, and also W<sup>4</sup> each independently represents CH<sub>3</sub>;  $K^1$  to  $K^5$  each independently represents, a single bond, -COO-, -OCO-, -CH<sub>2</sub>O-, -OCH<sub>2</sub>-, -CH=CH-, -CF=CF-, -C≡ C-, -(CH<sub>2</sub>)<sub>2</sub>-, -(CH<sub>2</sub>)<sub>4</sub>-, -CH=CH-(CH<sub>2</sub>)<sub>2</sub>-, -(CH<sub>2</sub>)<sub>2</sub>-CH=CH-, -CH=N-,

rings A<sup>1</sup> to A<sup>4</sup> each independently represents 1,4phenylene, 2- or 3-fluoro-1,4-phenylene, 2,3-difluoro-1,4phenylene, 3,5-difluoro-1,4-phenylene, 2- or 3-chloro-1,4-

=CH=N-N=CH-, or -N(O)=N-;

15

20

25





phenylene, 2,3-dichloro-1,4-phenylene, 3,5-dichloro-1,4-phenylene, pyrimidine-2,5-diyl, trans-1,4-cyclohexylene, trans-1,4-cyclohexenylene, trans-1,3-dioxane-2,5-diyl, trans-1-sila-1,4-cyclohexylene, trans-4-sila-1,4-cyclohexylene, naphthalene-2,6-diyl, 1,2,3,4-tetrahydronaphthalene-2,6-diyl, or decahydronaphthalene-2,6-diyl, and naphthalene-2,6-diyl and 1,2,3,4-tetrahydronaphthalene-2,6-diyl can have one, or two or more F, Cl, CF<sub>3</sub> or CH<sub>3</sub> as a non-substituent or substituent group;

one, or two or more hydrogen atoms, which are present in a naphthalene-2,6-diyl ring, a 1,2,3,4-tetrahydronaphthalene-2,6-diyl ring, a decahydronaphthalene-2,6-diyl ring, a side chain group  $R^1$ , a polar group  $Q^1$ , linking groups  $K^1$  to  $K^5$  and rings  $A^1$  to  $A^4$ , may be substituted with a deuterium atom;

 $k^1$  to  $k^8$  each independently represents 0 or 1,  $k^3 + k^4$  is 0 or 1, and  $k^5 + k^6 + k^7 + k^8$  is 0, 1 or 2; and

atoms, which constitute the compounds of the general formulas (I-1) to (I-5), may be substituted with isotope atoms thereof); 0 to 99.9% by weight of a liquid crystal component B composed of a compound having a dielectric constant anisotropy of +2 or more as a liquid crystal component excluding the compounds of the general formulas (I-1) to (I-5); and 0 to 85% by weight of a liquid crystal component C composed of a compound having a dielectric constant anisotropy within a range from -10 to +2; the sum total of said liquid crystal component B and said liquid crystal component C being within a range from 0 to 99.9% by weight.

- 2. A nematic liquid crystal composition according to claim 1, wherein said liquid crystal component A satisfies at least one of the following conditions:
- or more kinds of compounds selected from compounds represented by the general formula—(I=1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
  - (ii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
- (iii) said liquid crystal component A contains one, or

  two or more kinds of compounds selected from compounds
  represented by the general formula (I-1) and one, or two or
  more kinds of compounds selected from compounds represented by
  the general formula (I-4), the content of said selected
  compounds in said liquid crystal component A being within a

  25 range from 5 to 100% by weight;
  - (iv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented

10

15



by the general formula (I-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

- (v) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
- (vi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
- (vii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(viii) said liquid crystal component A contains one, or

10

25





two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

- (ix) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
- (x) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
  - (xi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), the content of said selected compounds in said liquid

10

15

20

25

crystal component A being within a range from 5 to 100% by weight;

(xii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xiii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xiv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said

15

20

25

liquid crystal component A being within a range from 5 to 100% by weight;

(xv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xvi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xvii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said

10

15

20

25

liquid crystal component A being within a range from 5 to 100% by weight;

(xviii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xix) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xx) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid

15

20

25





crystal component A being within a range from 5 to 100% by weight;

(xxi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxiii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds



selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxiv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxvi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds

10,

15

20

25

represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 10 to 100% by weight;

(xxvii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxviii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxix) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxx) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds

20

or  $-C \equiv C -$ ,



represented by the general formula (I-4), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight; and

(xxxi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight.

3. A nematic liquid crystal composition according to claim 1 or 2, wherein said liquid crystal component A contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (I-ai) to (I-avii), the content of said compounds being within a range from 10 to 100% by weight:

(I-ai) compound in which R<sup>1</sup> is an alkyl or alkenyl group having 2 to 7 carbon atoms,

(I-aii) compound in which  $\phi^1$  is F, Cl, CF<sub>3</sub>, OCF<sub>3</sub>, OCF<sub>2</sub>, or CN, (I-aiii) compound in which  $K^1$  to  $K^5$  represent -(CH<sub>2</sub>)<sub>2</sub>-, -COO-,

(I-aiv) compound in which rings A<sup>1</sup> to A<sup>4</sup> represent trans-1,4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4-phenylene, or 3,5-difluoro-1,4-phenylene, and

(I-av)/compound in which one, or two or more hydrogen atoms,

which are present in naphthalene-2,6-diyl ring, a 1,2,3,4
tetrahydronaphthalene-2,6-diyl ring, a decahydronaphthalene
2,6-diyl ring, a side chain group R<sup>1</sup>, a polar group Q<sup>1</sup>, linking

15

20

25

groups  $K^1$  to  $K^5$  and rings  $A^1$  to  $A^4$ , are substituted with deuterium atoms, in the general formulas (I-1) to (I-5); (I-avi) compound in which  $W^1$  to  $W^3$  represent H, F, Cl, CF<sub>3</sub>, or OCF<sub>3</sub> in the general formulas (I-1) to (I-3) and (I-5); and (I-avii) compound in which  $X^1$  and  $X^2$  represent H, F, Cl, CF<sub>3</sub>, or OCF<sub>3</sub> in the general formulas (I-2) to (I-4).

4. A nematic liquid crystal composition according to any one of claims 1 to 3, wherein said liquid crystal component A contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following subgroups (I-bi) to (I-bvii), the content of said compounds being within a range from 5 to 100% by weight: (I-bi) compound in which  $k^1=k^2 + 0$ , the ring  $A^1$  is trans-1,4cyclohexylene, 1,4-phenylene, 1,5-fluoro-1,4-phenylene, 3,5difluoro-1,4-phenylene, naphthalene-2,6-diyl, 1,2,3,4tetrahydronaphtha/lene-2,6-diyl, or decahydronaphthalene-2,6diyl,  $K^1$  is a single bond,  $-(CH_2)_2$ -, -COO-, or  $-C \equiv C$ -, and (I-bii) compound in which  $k^1=1$ ,  $k^2=0$ , rings  $A^1$  and  $A^2$  represent trans-1,4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4phenylene, \$\beta\$,5-difluoro-1,4-phenylene, naphthalene-2,6-diyl, 1,2,3,4-tetrahydronaphthalene-2,6-diyl, or decahydronaphthalene-2,6-diyl, K1 is a single bond,  $-/(CH_2)_2-$ , -COO-, or  $-C\equiv C-$ ,  $K^1$  and  $K^2$  represent a single bond,  $/-(CH_2)_2-$ , -COO-, or  $-C\equiv C-$ , in the general formula (I-1) in which R1 is an alkyl or alkenyl group having 2 to 7 carbon

atoms,  $Q^1$  is F, Cl, CF<sub>3</sub>, OCF<sub>3</sub>, or CN, and  $W^1$  to  $W^3$  each

represents H, F, Cl, CF<sub>3</sub>, or OCF<sub>3</sub>;

or  $-C \equiv C -$ , and

(I-biii) compound in which  $k^3=k^4=0$ , the ring  $A^1$  is trans-1,4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4-phenylene, or 3,5-difluoro-1,4-phenylene, and  $K^1$  and  $K^4$  represent a single

- bond,  $-(CH_2)_2-$ , -COO-, or  $-C\equiv C-$ , in the general formula (I-2) in which  $R^1$  is an alkyl or alkenyl group having 2 to 7 carbon atoms,  $Q^1$  is F, Cl,  $CF_3$ ,  $OCF_3$ , or CN,  $X^1$  and  $X^2$  represent H, F, Cl,  $CF_3$ , or  $OCF_3$ , and  $W^1$  to  $W^3$  represent H, F, Cl,  $CF_3$ , or  $OCF_3$ ; (I-biv) compound in which  $k^1=k^2=0$ ,  $K^3$  is a single bond, -COO-,
- (I-bv) compound in which  $k^1=1$ ,  $k^2=0$ , the ring  $A^1$  is 1,4-phenylene, 3-fluoro-1,4-phenylene, or a 3,5-difluoro-1,4-phenylene,  $K^1$  and  $K^3$  represent -COO- or -C $\equiv$ C-, in the general formula (I-3) in which  $R^1$  is an alkyl or alkenyl group having
- 15 2 to 7 carbon atoms,  $Q^1$  is F, Cl,  $CF_3$ ,  $OCF_3$ , or C,  $X^1$  and  $X^2$  represent H, F, Cl,  $CF_3$ , or  $OCF_3$ , and  $W^1$  to  $W^3$  represent H, F, Cl,  $CF_3$ , or  $OCF_3$ ;
  - (I-bvi) compound in which  $k^5=k^6=k^7=k^8=0$ ,  $K^5$  is a single bond,  $-(CH_2)_2-$ ,  $-(CH_2)_4-$ , -COO-, or  $-C\equiv C-$ ,
- 20 (I-bvii) compound in which  $k^5=1$ ,  $k^6=k^7=k^8=0$ , the ring  $A^1$  is trans-1,4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4-phenylene, or 3,5-difluoro-1,4-phenylene,  $K^1$  and  $K^5$  represent a single bond,  $-(CH_2)_2-$ , -COO-, or  $-C\equiv C-$ ,

(I-byiii) compound in which  $k^7=1$ ,  $k^5=k^6=k^8=0$ , the ring  $A^3$  is

trans-1,4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4-phenylene, or 3,5-difluoro-1,4-phenylene, K³ and K⁵ represent a single bond, -(CH<sub>2</sub>)<sub>2</sub>-, -COO-, or -C≡C-, and

(I-bix) compound in which the decahydronaphthalene-2,6-diyl ring has at least one substituent among substituents -CF<sub>2</sub>-, -CH<sub>2</sub>-

substituents -CF<sub>2</sub>-, -CH<sub>2</sub>-O-, -CH=CH-, -CH=CF-, -CF=CF-, -CH=N-, -CF=N-, >CH-O-, >C=CH-, >C=CF-, >C=N-,  $>N-CH_2-$ , >CH-CF<, >CF-CF<, >C=C<, and Si, in the general formula (I-4) in which  $R^1/is$  an alkyl or alkenyl group having 2 to 7 carbon atoms,  $Q^4$  is F, Cl, CF<sub>3</sub>, OCF<sub>3</sub>, or CN, and  $X^1$  and  $X^2$  represent H, F,/Cl, CF<sub>3</sub>, OCF<sub>3</sub>; and (I-bx) compound in which  $k^1=k^2\neq 0$ , the ring  $A^1$  is trans-1,4cyclohexylene, 1,4-phenylene, 3-fluoro-1,4-phenylene, 3,5difluoro-1,4-phenylene, naphthalene-2,6-diyl, 1,2,3,4tetrahydronaphthalene-2/6-diyl, or decahydronaphthalene-2,6diyl,  $K^1$  is a single bond,  $-(CH_2)_2$ -,  $-(CH_2)_4$ -, or -COO-, and (I-bxi) compound in which  $k^1=1$ ,  $k^2=0$ , rings  $A^1$  and  $A^2$  represent trans-1,4-cyclohexylene, 1/4-phenylene, 3-fluoro-1,4phenylene, 3,5-difluoro-1)4-phenylene, naphthalene-2,6-diyl, 1,2,3,4-tetrahydronaphthalene-2,6-diyl, or decahydronaph thalene-2,6-diyl, and K1 and K2 eac represents a

single bond  $-(CH_2)_2-$ ,  $-(CH_2)_4-$ , or -COO-, in the general formula (I-5) in which  $R^1$  is an alkyl or alkenyl group having 2 to 7 carbon atoms,  $Q^1$  is F, Cl,  $CF_3$ ,  $OCF_3$ , or CN, and  $W^1$  and  $W^2$  represent H, F, Cl,  $CF_3$ , or  $OCF_3$ .

5. A nematic liquid crystal composition according to any one
25 of claims 1 to 4, wherein said liquid crystal component B
contains one, or two or more kinds of compounds selected from
the group of compounds represented by the general formulas

15

(II-1) to (I-4):

$$(II-1) \quad R^{1} \underbrace{\begin{pmatrix} B^{1} \end{pmatrix} P^{1}}_{p^{1}} \underbrace{\begin{pmatrix} B^{2} \end{pmatrix}}_{p^{2}} - P^{2} \underbrace{\begin{pmatrix} Y^{1} \\ Y^{2} \end{pmatrix}}_{2}^{1}$$

(II-2) 
$$R^{1}$$
  $P^{2}$   $P^{1}$   $Q^{1}$   $Q^{1}$ 

(II-3) 
$$R^{1}$$
  $P^{1}$   $P^{3}$   $Q^{1}$   $Q^{1}$ 

(II-4) 
$$R^1$$
  $B^3$   $p^2$   $W^1$   $p^3$   $p^2$   $Q$ 

(wherein  $R^1$  each independently represents an alkyl group having 1 to 10 carbon atoms or an alkenyl group having 2 to 10 carbon atoms, said alkyl or alkenyl group can have one, or two or more F, Cl, CN, CH<sub>3</sub> or  $\Phi F_3$  as a non-substituent or substituent group, and one, or two or more  $\Phi F_2$  group, which are present in said alkyl or alkenyl group, may be substituted with 0, CO or COO, while O atoms do not bond with each other directly;

 $Q^1$  each independently represents F, Cl, CF<sub>3</sub>, OCF<sub>2</sub>H, OCFH<sub>2</sub>, NCS, or CN;

 $W^1$  to  $W^4$  each independently represents H, F, Cl, CF<sub>3</sub>, OCF<sub>3</sub> or CN, and also  $W^4$  each independently represents CH<sub>3</sub>;  $Y^1$  and  $Y^2$  each independently represents H, F, Cl, CF<sub>3</sub>, OCF<sub>3</sub>, or CN;

V represents CH or N;

20

 $P^1$  to  $P^3$  each independently represents, a single bond, -COO-, -OCO-, -CH<sub>2</sub>O-, -OCH<sub>2</sub>-, -(CH<sub>2</sub>)<sub>2</sub>-, -(CH<sub>2</sub>)<sub>4</sub>-, -CH=CH-(CH<sub>2</sub>)<sub>2</sub>-, -(CH<sub>2</sub>)<sub>2</sub>-CH=CH-, -CH=N-, =CH=N-N=CH-, or -N(O)=N-, and  $P^1$  and  $P^3$  each independently represents -CH=CH-, -CF=CF-, or C  $\equiv$ C-;

rings B¹ to B³ each independently represents trans-1,4cyclohexylene, trans-1,4-cyclohexenylene, trans-1,3-dioxane2,5-diyl, trans-1-sila-1,4-cyclohexylene, or trans-4-sila-1,4cyclohexylene, and the ring B³ may also be 1,4-phenylene, 2or 3-fluoro-1,4-phenylene, 3,5-difluoro1,4-phenylene, 2 - or
3-chloro-1,4-phenylene, 2,3-dichloro-1,4-phenylene, or 3,5dichloro-1,4-phenylene;

one, or two or more hydrogen atoms, which are present in a side chain group  $R^1$ , a polar group  $Q^1$ , linking groups  $P^1$  to  $P^3$  and rings  $B^1$  to  $B^3$ , may be substituted with a deuterium atom;

 $p^1$  to  $p^3$  each independently represents 0 or 1, and  $p^2 + p^3$  is 0 or 1; and

atoms, which constitute the compounds of the general formulas (II-1) to (II-4), may be substituted with isotope atoms thereof).

\_\_\_\_\_6. A nematic liquid crystal composition according to claim 5, wherein said liquid crystal component B contains one to twenty

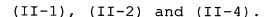
25 kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (II-ai) to (II-axii), the content of said compounds being within a range from





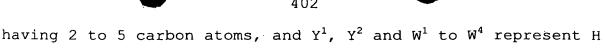
## 10 to 100% by weight:

- (II-ai) compounds in which  $R^1$  is an alkyl or alkenyl group having 2 to 5 carbon atoms, in the general formulas (II-1) to (II-4);
- 5 (II-aii) compounds in which  $Q^1$  is F, Cl, or -OCF<sub>3</sub>, in the general formulas (II-1) to (II-4);
  - (II-aiii) compounds in which  $P^2$  is  $-(CH_2)_2-$  or  $-(CH_2)_4-$ , in the general formula (II-1);
- (II-aiv) compound in which  $p^1$  is 1, in the general formula
- 10 (II-1);
  - (II-av) compound in which at least one of  $Y^1$ ,  $Y^2$ ,  $W^1$  and  $W^2$  is F, in the general formula (II-2);
    - (II-avi) compound in which  $p^1$  is 1 and  $P^1$  is  $-C \equiv C-$ , in the general formula (II-2);
- 15 (II-avii) compound in which  $P^2$  is a single bond or  $-(CH_2)_2-$  and  $P^1$  is -COO-, in the general formula (II-2);
  - (II-aviii) compound in which at least one of  $Y^1$ ,  $Y^2$ , and  $W^1$  to  $W^4$  is F, in the general formula (II-3);
- (II-aix) compound in which  $P^3$  is  $-C \equiv C-$ , in the general formula 20 (II-3);
  - (II-ax) compound in which  $P^1$  is a single bond or  $-C \equiv C-$  and  $P^3$  is -COO-, in the general formula (II-3);
    - (II-axi) compound represented by the general formula (II-4); and
- 25 (II-axii) compound in which at least one of rings  $B^1$  to  $B^3$  is substituted with a deuterium atom if the rings  $B^1$  to  $B^3$  represent trans-1,4-cyclohexylene, in the general formulas



- 7. A nematic liquid crystal composition according to claim 5, wherein said liquid crystal component B contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (II-bi) to (II-bviii), the content of said compounds being within a range from 10 to 100% by weight:
- (II-bi) compound in which  $R^1$  is an alkyl or alkenyl group 10 having 2 to 5 carbon atoms,  $p^1$  is 0, and  $Q^1$  is -CN, in the general formula (II-1);
  - (II-bii) compound in which  $R^1$  is an alkyl or alkenyl group having 2 to 5 carbon atoms,  $p^1$  is 1,  $Q^1$  is F or -CN, and Y1 and Y2 represent H or F, in the general formula (II-1);
- (II-biii) compound in which  $R^1$  is an alkyl or alkenyl group having 2 to 5 carbon atoms,  $p^1$  is 0,  $Q^1$  is -CN, and  $Y^1$ ,  $Y^2$ ,  $W^1$  and  $W^2$  represent H or F, in the general formula (II-2); (II-biv) compound in which  $R^1$  is an alkyl or alkenyl group having 2 to 5 carbon atoms,  $p^1$  is 1,  $P^2$  is a single
- bond,  $-(CH_2)_2-$ , or -COO-,  $P^1$  is a single bond, -COO-, or  $-C\equiv C-$ ,  $Q^1$  is F or -CN, and  $Y^1$ ,  $Y^2$ ,  $W^1$  and  $W^2$  represent H or F, in the general formula (II-2);
  - (II-bv) compound in which  $R^1$  is an alkyl or alkenyl group having 2 to 5 carbon atoms, and one of  $P^1$  and  $P^3$  is a single
- bond and other one is a single bond, -COO-, or -C $\equiv$ C-, in the general formula (II-3);
  - (II-bvi) compound in which R1 is an alkyl or alkenyl group





or F, in the general formula (II-3);

(II-bvii) compound in which R1 is an alkyl or alkenyl group having 2 to 7 carbon atoms, and  $p^2+p^3=0$ , in the general formula (II-4); and

(II-bviii) compounds of the general formulas (II-1) to (II-2) in which at least one hydrogen atom of rings  $B^1$  and  $B^2$  is substituted with a deuterium atom if rings B1 and B2 represent trans-1, 4-cyclohexylene.

8. A nematic liquid crystal composition according to claim 5, wherein said liquid crystal component B contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (II-ci) to (II-civ), the content of said compounds being within a range from 10 to 100% by weight:

(II-ci) compound in which R<sup>1</sup> is an alkyl or alkenyl group having 2 to 5 carbon atoms,  $p^1$  is 1, one of  $P^1$  and  $P^2$  is a single bond and other one is a single bond,  $-COO_{-}$ ,  $-(CH_2)_2$ -, or  $-(CH_2)_4$ ,  $Q^1$  is F, Cl,  $CF_3$ ,  $OCF_3$ , or  $OCF_2H$ , and one, or two or 20 more of  $Y^1$  and  $Y^2$  represent F, in the general formula (II-2); (II-cii) compound in which R1 is an alkyl or alkenyl group having 2 to 5 carbon atoms,  $p^1$  is 1,  $P^2$  is a single bond,  $-(CH_2)_2$ , or  $-COO_-$ ,  $P^1$  is a single bond,  $-COO_-$ , or  $-C \equiv C_-$ ,  $Q^1$  is F, Cl, CF<sub>3</sub>, OCF<sub>3</sub>, or OCF<sub>2</sub>H, one, or two or more of  $Y^1$  and 25  $Y^2$  represent F, and  $W^1$  and  $W^2$  represent H or F, in the general formula (II-2);

15

5

15

(II-ciii) compound in which  $R^1$  is an alkyl or alkenyl group having 2 to 5 carbon atoms, one of  $P^1$  and  $P^3$  is a single bond and the other one is a single bond, -COO-, or -C $\equiv$ C-,  $Q^1$  is F, Cl, CF<sub>3</sub>, OCF<sub>3</sub>, or OCF<sub>2</sub>H, one, or two or more of  $Y^1$  and  $Y^2$  represent F, and  $W^1$  to  $W^4$  represent H or at least one of them is F, in the general formula (II-3); and (II-civ) compound of the general formulas (II-1) and (II-2) in which at least three hydrogen atoms of rings  $B^1$  and  $B^2$  are substituted with a deuterium atom if rings  $B^1$  and  $B^2$  represent trans-1,4-cyclohexylene.

9. A nematic liquid crystal composition according to any one of claims 1 to 8, wherein said liquid crystal component C contains compounds selected from the group of compounds represented by the general formulas (III-1) to (III-4):

(III-1) 
$$R^2$$
  $C^1$   $M^1$   $C^2$   $M^2$   $R^3$   $C^3$   $C^$ 

(wherein  $W^1$  to  $W^3$  each independently represents H, F, Cl, CF<sub>3</sub>,

OCF<sub>3</sub>, or CN;

V represents CH or N;

 $R^2$  and  $R^3$  each independently represents an alkyl or alkoxy group having 1 to 10 carbon atoms or an alkenyl or alkenyloxy group having 2 to 10 carbon atoms, said alkyl, alkoxy, alkenyl or alkenyloxy group can have one, or two or more F, Cl, CN,  $CH_3$  or  $CF_3$  as a non-substituent or substituent group, and one, or two or more  $CH_2$  group, which are present in said alkyl, alkoxy, alkenyl or alkenyloxy group, may be substituted with 0, CO or COO, while O atoms do not bond with each other directly;

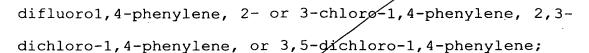
 $Z^1$  to  $Z^3$  each independently represents H, F, Cl, CF<sub>3</sub>, OCF<sub>3</sub>, or CN, and  $Z^3$  each independently represents -CH<sub>3</sub>;

 $M^1$  to  $M^3$  each independently represents, a single bond, -COO-, -OCO-, -CH<sub>2</sub>O-, -OCH<sub>2</sub>-, -(CH<sub>2</sub>)<sub>2</sub>-, -(CH<sub>2</sub>)<sub>4</sub>-, -CH=CH-(CH<sub>2</sub>)<sub>2</sub>-, -(CH<sub>2</sub>)<sub>2</sub>-CH=CH-, -CN=N-, =CH=N-N=CH-, or -N(O)=N-, and  $M^1$  and  $M^3$  each independently represents -CH=CH-, -CF=CF-, or C=C-;

rings C<sup>1</sup> to C<sup>3</sup> each independently represents trans-1,4
cyclohexylene, trans-1,4-cyclohexenylene, trans-1,3-dioxane
2,5-diyl, trans-1-sila-1,4-cyclohexylene, trans-4-sila-1,4
cyclohexylene, naphthalene-2,6-diyl, 1,2,3,4
tetrahydronaphthalene-2,6-diyl, or decahydronaphthalene-2,6
diyl, naphthalene-2,6-diyl and 1,2,3,4-tetrahydronaphthalene
2,6-diyl can have one, or two or more F, Cl, CF<sub>3</sub> or CH<sub>3</sub> as a

non-substituent or substituent group, and rings C<sup>1</sup> and C<sup>3</sup> may

also be 1,4-phenylene, 2,3-difluoro-1,4-phenylene, 3,5-



one, or two or more hydrogen atoms, which are present in side chain groups  $R^2$  and  $R^3$ , linking groups  $M^1$  to  $M^3$  and rings  $C^1$  to  $C^3$ , may be substituted with a deuterium atom;

 $m^1$  to  $m^3$  each independently represents 0 or 1, and  $m^2$  +  $m^3$  is 0 or 1; and

atoms, which constitute the compounds of the general formulas (III-1) to (III-4), may be substituted with isotope atoms thereof).

- 10. A nematic liquid crystal composition according to claim 9, wherein said liquid crystal component C satisfies at least one of the following conditions:
- (i) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- 20 (ii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- 25 (iii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3), the content of





said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

- (iv) said liquid crystal component C contains one, or two or more kinds of compounds selected from the compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- (v) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- (vi) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
  - (vii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a

20

25

15

5

10

15

20



8

range from 5 to 100% by weight;

(viii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

(ix) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

- (x) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- (xi) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2) and one, or two or more kinds of compounds

10

15

20

25



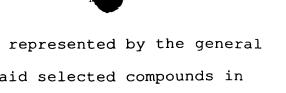
selected from compounds represented by the general formula (III-3), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

(xii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

(xiii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

(xiv) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3) and one, or two or more kinds of





compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

(xv) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight.

15

20

25

10

5

11. A nematic liquid crystal composition according to claim 9, wherein said liquid crystal component C contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (III-ai) to (IIIaxii), the content of said compounds being within a range from 10 to 100% by weight:

(III-ai) compounds in which R<sup>2</sup> is an alkenyl group having 2 to 5 carbon atoms, in the general formulas (III-1) to (III-4); (III-aii) compounds in which R<sup>3</sup> is a straight-chain alkenyl or alkenyloxy group having 2 to 7 carbon atoms, in the general formula (III-1);

(III-aiii) compounds in which m<sup>1</sup> is 0 and M<sup>2</sup> is a single bond

or  $-(CH_2)_2$ , in the general formula (III-1); (III-aiv) compound in which m1 is 1, in the general formula (III-1); (III-av) compound represented by the general formula (III-2); (III-avi) compound in which at least one of  $Z^1$ ,  $Z^2$  and  $W^1$  to  $W^3$ 5 is F, in the general formula (III-3); (III-avii) compound in which  $Z^3$  is F or  $-CH_3$ , in the general formula (III-3); (III-aviii) compound in which m<sup>1</sup> is 0 and M<sup>3</sup> is a single bond, 10 in the general formula (III-3); (III-aix) compound in which m<sup>1</sup> is 1, M<sup>1</sup> is a single bond,  $-OCO_{-}$ ,  $-CH_2O_{-}$ ,  $-OCH_2_{-}$ ,  $-(CH_2)_2_{-}$ ,  $-(CH_2)_4_{-}$ , -CH=CH- $(CH_2)_2$ -,  $-(CH_2)_2$ -CH=CH-, -CH=N-, -CH=N-N=CH-, -N(O)=N-, -CH=CH-, or -CF=CF-, in the general formula 15 (III-3);(III-ax) compound in which  $M^1$  is COO- or  $-C \equiv C-$  and  $M^3$ is -OCO-, -CH<sub>2</sub>O-, -OCH<sub>2</sub>-, -(CH<sub>2</sub>)<sub>2</sub>-, -(CH<sub>2</sub>)<sub>4</sub>-, -CH=CH- $(CH_2)_2$ -,  $-(CH_2)_2$ -CH=CH-, -CH=N-N=CH-, -N(O)=N-, -CH=CH-, -CF=CF-, or  $-C\equiv C-$ , in the general 20 formula (III-3); (III-axi) compound represented by the general formula (III-4); and (III-axii) compounds in which at least one hydrogen atom of rings  $C^1$  to  $C^3$  is substituted with a deuterium atom if rings  $C^1$ to C<sup>3</sup> represent trans-1,4-cyclohexylene, in the general 25

formulas (III-1) to (III-4).

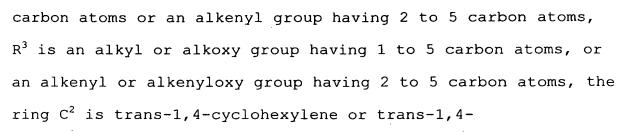
- 12. A nematic liquid crystal composition according to claim 9, wherein said liquid crystal component C contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (III-bi) to (III-
- bix), the content of said compounds being within a range from 10 to 100% by weight:

(III-bi) compound in which  $R^2$  is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms,  $R^3$  is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms,  $m^1$  is 0, and  $M^2$  is a single bond, -COO-, or -(CH<sub>2</sub>)<sub>2</sub>, in the general formula (III-1);

(III-bii) compound in which  $R^2$  is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms,

- 15  $R^3$  is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms,  $m^1$  is 1, the ring  $C^1$  is trans-1,4-cyclohexylene, and one of  $M^1$  and  $M^2$  is a single bond and other one is a single bond, -COO-, or a -(CH<sub>2</sub>)<sub>2</sub>-, in the general formula (III-1);
- 20 (III-biii) compound in which  $R^2$  is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms,  $R^3$  is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, the ring  $C^2$  is trans-1,4-cyclohexylene or trans-1,4-
- 25 cyclohexenylene,  $m^1$  is 0, and  $M^2$  is a single bond, -COO-, or  $-(CH_2)_2$ -, in the general formula (III-2); (III-biv) compound in which  $R^2$  is an alkyl group having 1 to 5

15



5 cyclohexenylene,  $m^1$  is 1, and one of  $M^1$  and  $M^2$  is a single bond, in the general formula (III-2);

(III-bv) compound in which  $R^2$  is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms,  $R^3$  is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms,  $m^1$  is 0, and  $M^3$  is a single bond,  $-C \equiv C-$ , or -CH=N-N=CH-, in the general formula (III-3);

(III-bvi) compound in which  $R^2$  is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms,  $R^3$  is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms,  $m^1$  is 1,  $M^1$  is a single bond,  $-(CH_2)_2-$ , -COO-, or  $-C\equiv C-$ , and  $M^2$  is a single bond, -COO-, or  $-C\equiv C-$ , in the general formula (III-3);

(III-bvii) compound in which R² is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms, R³ is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, m¹ is 1, one of M¹ and M³ is a single bond and other one is a single bond or -C≡C-, and at least one of W¹ and W² is F, in the general formula (III-3);

(III-bviii) compound in which R2 is an alkyl group having 1 to

5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms,  $R^3$  is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, and any one of  $Z^2$  and  $Z^3$  is substituted with F or  $CH_3$ , in the general formula (III-3); and

(III-bix) compound in which  $R^2$  is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms,  $R^3$  is an alkyl or alkyloxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, and  $m^2+m^3=0$ , in the general formula (III-4).

- 13. A nematic liquid crystal composition according to any one of claims 1 to 12, wherein said liquid crystal composition contains one, or two or more kinds of core-structure compounds which have four six-membered rings and a liquid crystal phase-isotropic liquid phase transition temperature of 100°C or higher.
- of claims 1 to 13, wherein said liquid crystal composition has a dielectric constant anisotropy within a range from 2 to 40, a birefringent index within a range from 0.02 to 0.40, a nematic phase-isotropic liquid phase transfer temperature within a range from 50 to 180°C or higher, and a crystal phase-, smectic phase- or glass phase-nematic phase transfer temperature within a range from -200 to 0°C.
  - 15. A nemati¢ liquid crystal composition according to any one

o|£

of claims 1 to 14, wherein said liquid crystal composition contains a compound having an optically active group capable of securing an induced helical pitch within a range from 0.5 to 1000  $\mu m$ .

5

- 16. An active matrix, twisted nematic or super twisted nematic liquid display device using the nematic liquid crystal composition of any one of claims 1 to 15.
- 17. A light scattering type liquid display device comprising a light modulation layer which contains the liquid crystal composition of any one of claims 1 to 15 and a transparent solid substance.
- 18. A light scattering type liquid display device according to claim 17, wherein said liquid crystal composition formed a continuous layer in said light modulation layer and said transparent solid substance formed a uniform three-dimensional network in said continuous layer.

20